



PŘEKLAD
 dne: 17. 12. 2014
 PROVEDLÍ
 VISNA F.

POVĚŘENÁ PŘÍP.
 NĚJŠT. RADIOS
 RADIOS PNYBU

NOTA :
 - Metal sheet thickness : 4 mm
 - Radii without dimension : R = 5
 - Bend radii : R = 4

- 5 -05- 2017
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Condition at time of delivery		First angle projection		General tolerance (GT) in mm		Index		Material		Weight	
de-scaled degree of purity	SA 2 1/2 acc. ISO 8501-1	X		Size range	30 - 120	120 - 400	400 - 1000	GT	S235JR	in kg	1.0
without burrs acc. WN 1010				GT coarse	1	2	3	4	Blank no.		
Permissible top-end rounding during flame cutting (also positive bead acc. WN 8572)				GT fine	1	2	3	4	Title:		
oil-free / free of grease				Lengths (L) and angle (L/Δ) = ± GT	1	2	3	4	Drawn	10.12.2013	J.Fendler
oiled				Tolerance Symbols ISO 1101	1	2	3	4	Checked	13.12.2013	F.Pfeifer
oiling permissible				Indicate the required condition at time of delivery with an X.	1	2	3	4	Auth'd	20.12.2013	R.Pfeifer
					1	2	3	4	Checked	13.12.2014	U.Laumann
LASER cutting tolerances				Surface finish				Drawing number			
NOTA : min cutting radius without dimension R = 1 mm unless otherwise specified				Roughness				11914.221803			
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	≤ 0.05	≤ 0.1	≤ 0.2	≤ 0.3	Sheet: 1 of 2			
± 0.5	± 0.8	± 1.0	± 1.5	± 0.5	± 1.0	± 1.5	± 2.0	Drawing number: 11914.221803			
				Languages: en-fr				Confidential document			
				Refer to protection notes ISO 9006 Reg.				Org: 11914.221803			
								Released			
								A3			